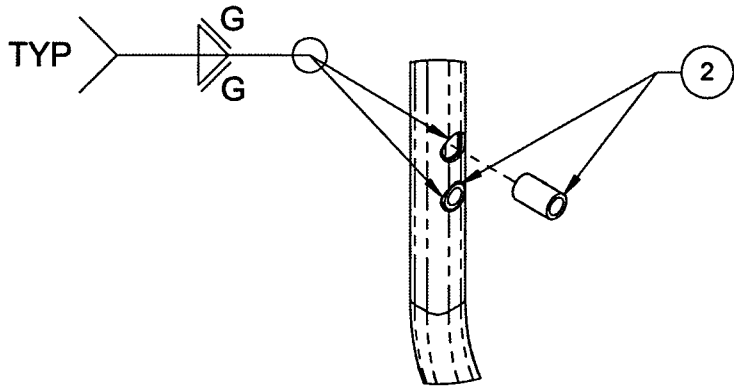
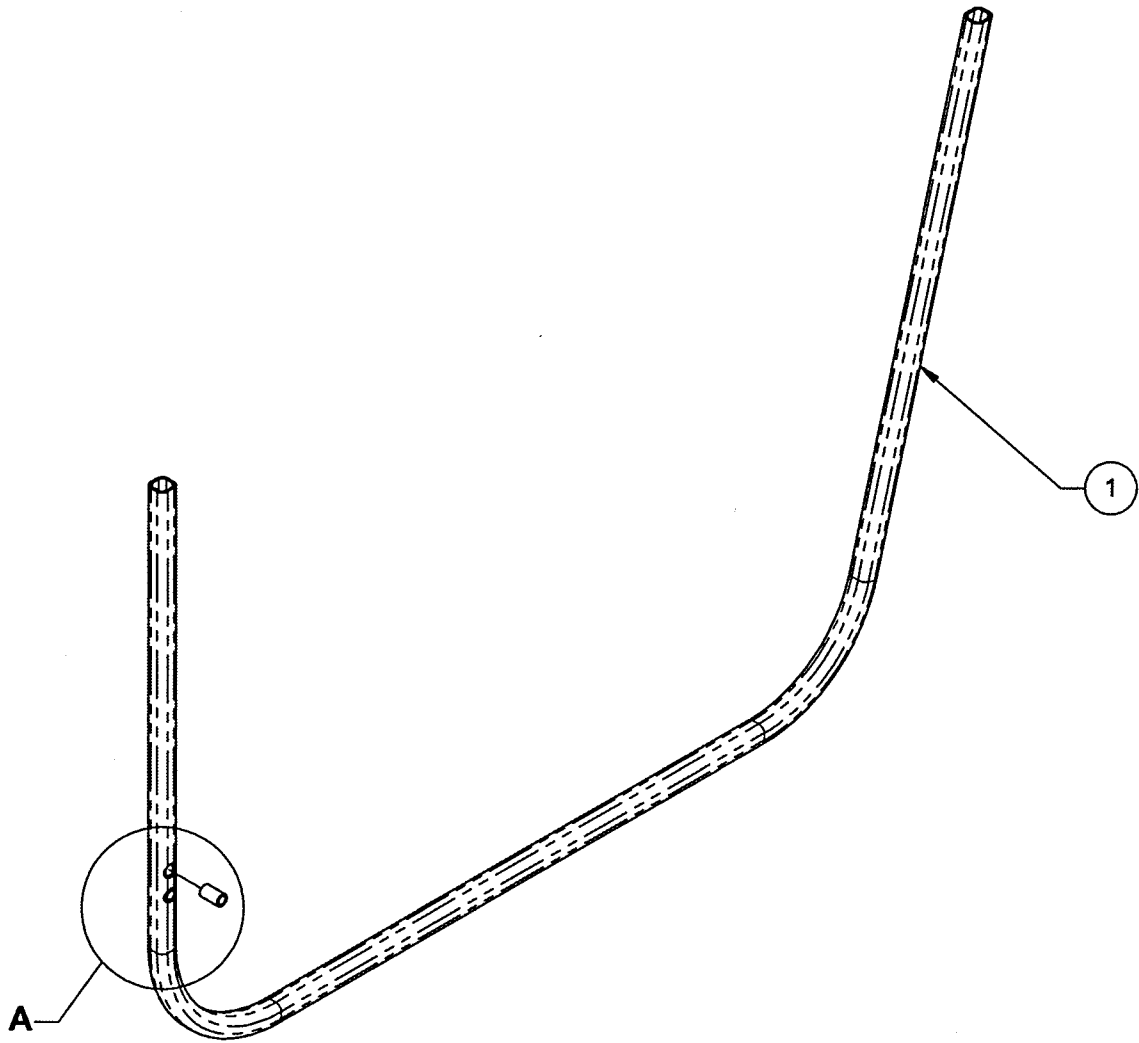


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5325-041	RIB ASSEMBLY
1	1	D5325-1	LIGHT RIB
2	2	D5338-1	BUSHING



DETAIL A

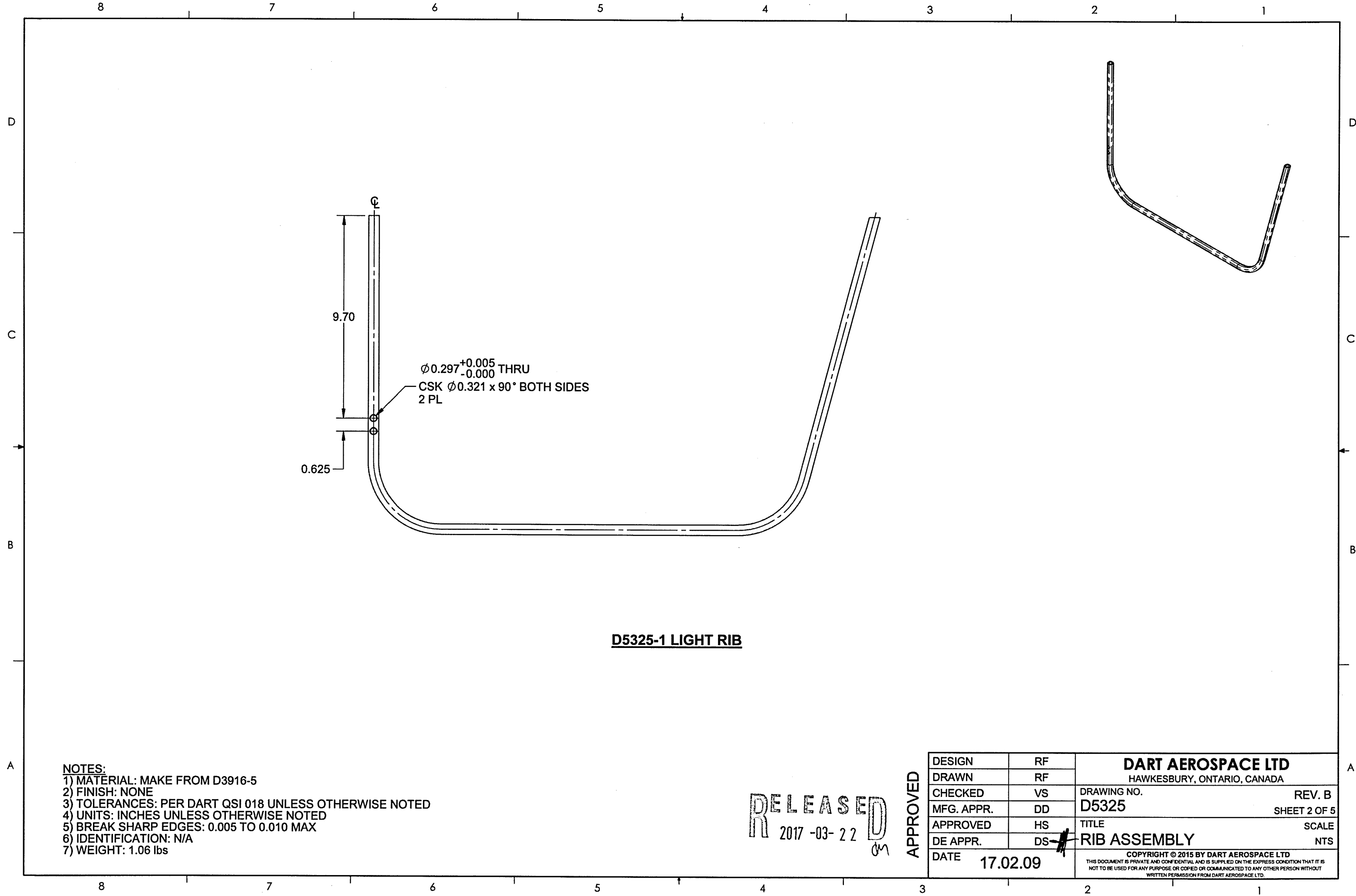
D5325-041 RIB ASSEMBLY

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6
 - 7) WEIGHT: 1.07 lbs
 - 8) WELD PER QSI 004

RELEASED
2017-03-22
ECN 17-535

APPROVED

B	Ø0.266 WAS Ø0.257 (ZN C4-5)	RF	17.02.09
A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5325	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	RIB ASSEMBLY	NTS
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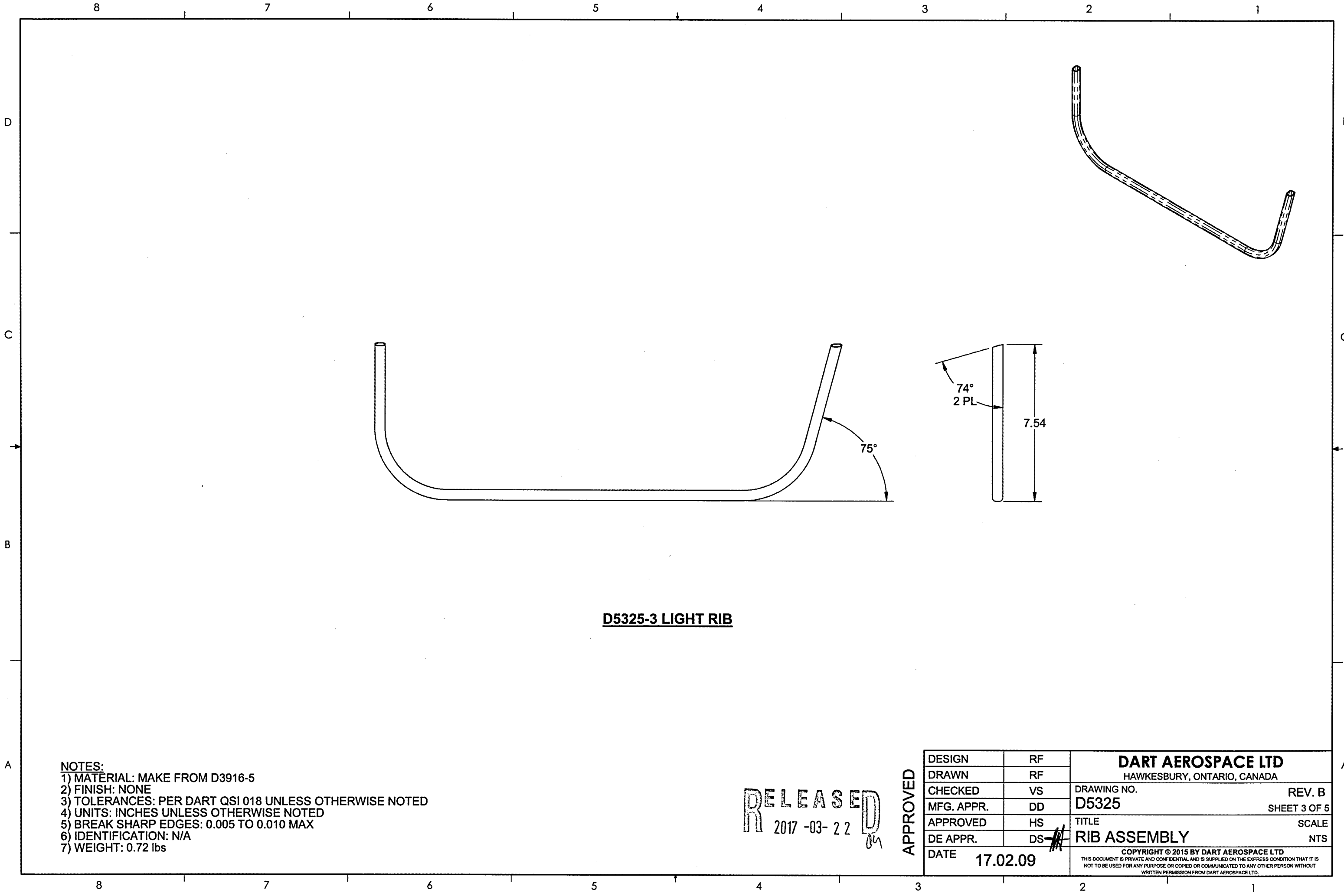
NOTES:

- 1) MATERIAL: MAKE FROM D3916-5
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.06 lbs

RELEASED
2017 -03- 22

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D5325	REV. B
MFG. APPR.	DD	SHEET 2 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	RIB ASSEMBLY	NTS
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D5325-3 LIGHT RIB

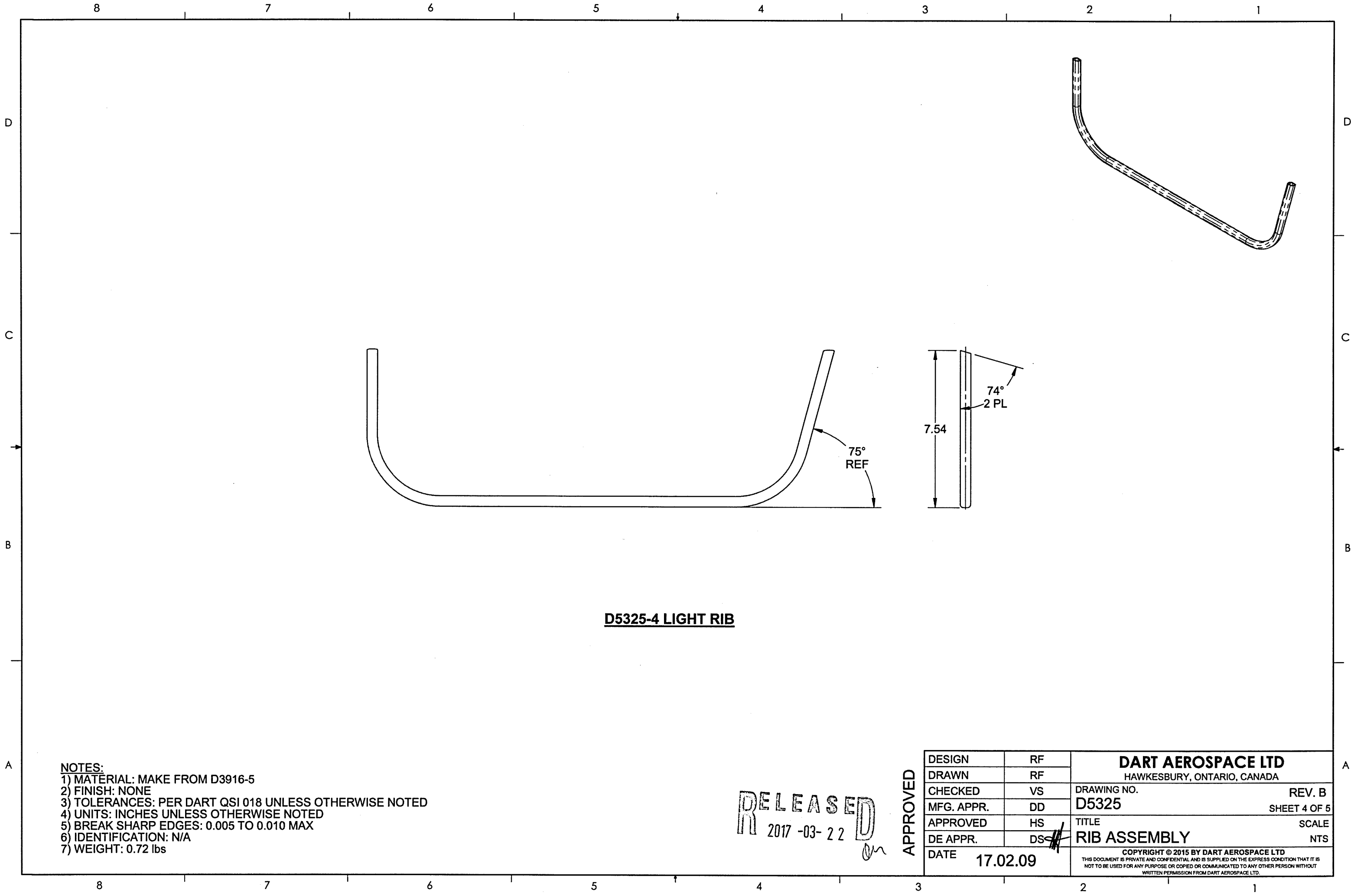
NOTES:

- 1) MATERIAL: MAKE FROM D3916-5
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.72 lbs

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2017 -03- 22

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5325	SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	RIB ASSEMBLY	NTS
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D5325-4 LIGHT RIB

NOTES:

- 1) MATERIAL: MAKE FROM D3916-5
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.72 lbs

RELEASED
2017 -03- 22

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5325	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DSS	RIB ASSEMBLY	NTS
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8 7 6 5 4 3 2 1

D

D

C

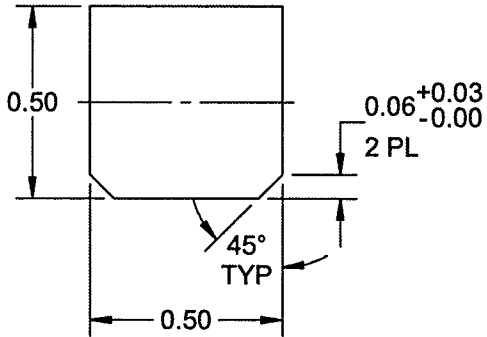
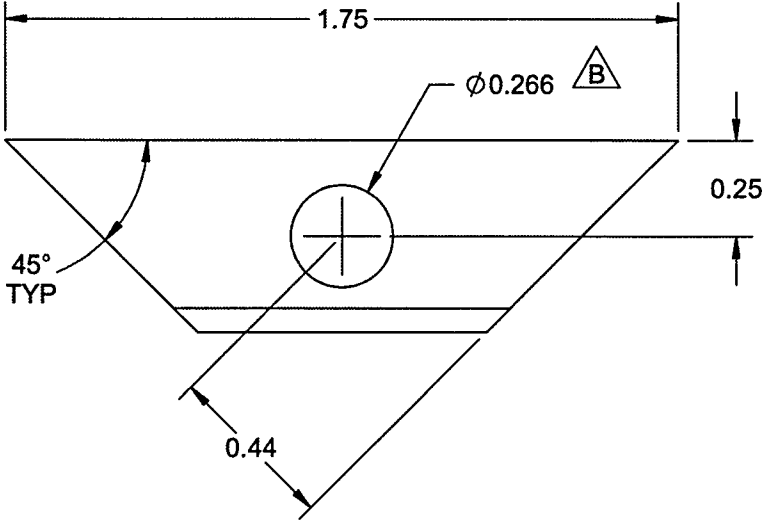
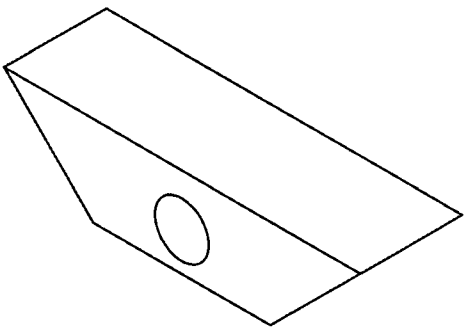
C

B

B

A

A



D5325-5 FOOT

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
PER ASTM A276 OR ASTM A240
REF DART SPEC. M304B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.08 lbs

RELEASED
2017 -03- 22

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5325	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DSS	RIB ASSEMBLY	NTS
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